

Safety Data Sheet

Issue Date: 28-Aug-2014

Revision Date: Nov-21-2016

Version 1.1

1. IDENTIFICATION

Product Identifier

Product Name UB DRILLING & TAPPING FLUID

Other means of identification

SDS

Item# D-10501-04
D-10502-16
D-10503-01
D-10504-05
D-10505-55

Recommended use of the chemical and restrictions on use

Recommended Use Tapping and drilling metal

Details of the supplier of the safety data sheet

Supplier Address

DORMER PRAMET
2511 Technology Dr., Suite 113-114
Elgin, IL 60124

Emergency Telephone Number

Company Phone Number 832-399-1000
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Amber liquid

Physical State Liquid

Odor Wintergreen

Classification

Classified according to Canada's Hazardous Products Regulations (WHMIS 2015) and the US OSHA Hazard Communication Standard 29 CFR 1910.1200

Hazard Symbol None

Signal Word None

Precautionary Statement None

Hazard(s) not otherwise classified N/A

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is not hazardous according to OSHA 29 CFR 1910.1200. Components not listed are not hazardous or are below reportable limits.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact	Wash contact areas with soap and water. Remove contaminated clothing and lauder before reuse. Get medical attention if irritation occurs.
Inhalation	Remove from further exposure. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
Ingestion	Do not induce vomiting without medical advice. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms May cause skin and eye irritation.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable / Unsuitable Extinguishing Media	Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames DO NOT use straight streams.
Specific Hazards / Hazardous Combustion Products	Smoke, Fume, Incomplete combustion products, Oxides of carbon
Protective equipment and precautions for firefighters	Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus(SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal Precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
Environmental Precautions	Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or other non-combustible material.
Methods for Clean-Up	Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fumes, vapors, mists, spray. Wash face, hands, and any exposed skin thoroughly after handling.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store in open or unlabeled containers. Store away from heat and open flame. Storage temperature > 40 F.
Incompatible Materials	Oxidizing agents. Strong acids. Strong bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines No exposure limits noted for ingredient(s)

Appropriate engineering controls Maintain eye wash fountain and quick-drench facilities in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	If contact is likely, safety glasses with side shields are recommended.
Skin and Body Protection	If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.
Respiratory Protection	Ensure adequate ventilation, especially in confined areas.
General Hygiene Considerations	Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical State	Liquid	Odor	Wintergreen
Appearance	Amber liquid	Odor Threshold	Not determined
Color	Amber		

Property	Values	Remarks • Method
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	> 232.22 °C / > 450 °F	(at 760 mm Hg)
Flash Point	> 212.77 °C / > 415 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation Rate	< 1	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	< 1.0	(Air=1)
Specific Gravity	1.108	
Water Solubility	Nil	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	

Explosive Properties	Not determined
Oxidizing Properties	Not determined
VOC Content	0.36% (3.9/L)

10. STABILITY AND REACTIVITY

Reactivity	Not reactive under normal conditions.
Chemical Stability	Stable under recommended storage conditions.
Possibility of Hazardous Reactions	None under normal processing.
Conditions to Avoid	Incompatible Materials.
Incompatible Materials	Oxidizing agents. Strong acids. Strong bases.
Hazardous Decomposition Products	Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	May cause temporary irritation on eye contact.
Skin Contact	Prolonged contact may cause redness and irritation.
Inhalation	May cause irritation to the mucous membranes and upper respiratory tract.
Ingestion	May cause gastrointestinal irritation or diarrhea.

Information on physical, chemical and toxicological effects

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	May cause an allergic skin reaction.
Carcinogenicity	Carcinogenic potential is unknown.

<u>Numerical measures of toxicity</u>	Not determined
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12. ECOLOGICAL INFORMATION

Persistence/Degradability	Not determined.
Bioaccumulation	Not determined.
Mobility	Not determined
Other Adverse Effects	Not determined

13. DISPOSAL CONSIDERATIONS

Disposal of Wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

<u>Note</u>	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.
DOT	Not regulated
IATA	Not regulated
IMDG	Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA status	Listed
DSL Status	Listed

Canadian Regulations

WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
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US Regulations

CERCLA	This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).
SARA 311/312 Hazard Categories	This material, as supplied, does not contain any substances subject to the requirements of SARA Sections 311/312 (40 CFR 370)
SARA 313	Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372
California Proposition 65	This product does not contain any Prop 65 Chemical

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	1	0	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	0	0	Not determined

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Revision Note: Review and Update

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet