



# SAFETY DATA SHEET

## 1. Identification

**Product identifier** Oatey Dark Cutting Oil

**Other means of identification**

**Product code**

**Synonyms** Part Numbers: 30203, 30204, 30205

**Recommended use** Cutting oil for high speed thread cutting machines.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company Name** Oatey Inc.

**Address** 4700 West 160th Street  
Cleveland, OH 44135

**Telephone** 216-267-7100

**E-mail** info@oatey.com

**Transport Emergency** Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)

**Emergency First Aid** 1-877-740-5015

**Contact person** MSDS Coordinator

## 2. Hazard(s) identification

**Physical hazards** Not Classified.

**Health hazards** Not Classified

**OSHA defined hazards** Not Classified.

**Label elements**

**Hazard symbol** None.

**Signal word** None

**Hazard statement** This product does not require any hazard statements.

**Precautionary statement**

**Prevention** This product does not require any precautionary statements.

**Response** This product does not require any precautionary statements.

**Storage** Not applicable.

**Disposal** Not applicable.

**Hazard(s) not otherwise classified (HNOC)** Used Oil may contain harmful impurities.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	CAS number	%
Petroleum Hydrocarbon Mixture	Mixture	>95

## 4. First-aid measures

**Inhalation** Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

**Skin contact** Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

**Eye contact** Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Ingestion** Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical

<b>Most important symptoms/effects, acute and delayed</b>	personnel. Get medical attention if symptoms occur. Ingestion may result in nausea, vomiting, and or diarrhea.
<b>Indication of immediate medical attention and special treatment needed.</b>	Immediate medical attention is not required.
<b>General information</b>	Note to physician, treat symptomatically.
<b>5. Fire-fighting measures</b>	
<b>Suitable extinguishing media</b>	Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
<b>Unsuitable extinguishing media</b>	Do not use water in a jet.
<b>Specific hazards arising from the chemical</b>	Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases, oxides of sulfur and phosphorous (smoke). Carbon monoxide.
<b>Special protective equipment and precautions for firefighters</b>	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
<b>Fire fighting equipment/instructions</b>	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Use water spray to keep fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
<b>Specific methods</b>	None
<b>General fire hazards</b>	None

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal. Small Spills: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.
<b>Environmental precautions</b>	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

## 7. Handling and storage

<b>Precautions for safe handling</b>	Use local exhaust ventilation if there is risk of inhalation of vapors, mists or aerosols. Properly dispose of any contaminated rags or cleaning materials to prevent fires. Put on appropriate personal protective equipment (see section 8 of SDS). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## 8. Exposure controls/personal protection

### Occupational exposure limits

## US. ACGIH Threshold Limit Values

Components	Type	Value
Oil Mist, Mineral	TLV or PEL	5 mg/m <sup>3</sup>

## US OSHA Permissible Exposure Limits

Components	Type	Value
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<b>Biological limit values</b>	Data Not available.
<b>Appropriate engineering controls</b>	No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.
<b>Skin protection</b>	
<b>Hand</b>	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
<b>Other</b>	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
<b>Thermal hazards</b>	None.
<b>General hygiene considerations</b>	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

## 9. Physical and chemical properties

<b>Appearance</b>	
<b>Physical state</b>	Liquid
<b>Form</b>	Liquid
<b>Color</b>	Dark, brown
<b>Odor</b>	Slight hydrocarbon
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not applicable
<b>Melting point/freezing point</b>	No data available.
<b>Initial boiling point and boiling range</b>	Not determined
<b>Flash point</b>	> 340 °F (> 171°C)
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit – lower (%)</b>	Not available
<b>Flammability limit – upper (%)</b>	Not available
<b>Explosive limit - lower (%)</b>	Not available
<b>Explosive limit - upper (%)</b>	Not available
<b>Vapor pressure</b>	Not applicable
<b>Vapor density</b>	Not applicable
<b>Relative density</b>	0.92
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Negligible
<b>Partition coefficient (n-octanol/water)</b>	>6 based on similar products
<b>Auto-ignition temperature</b>	Not applicable

<b>Decomposition temperature</b>	Not available
<b>Viscosity, kinematic</b>	182 SUS at 100 F (typical)
<b>Other information</b>	
<b>VOC (Weight %)</b>	< 1% by weight, < 10 g/L

## 10. Stability and reactivity

<b>Reactivity</b>	The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph..
<b>Chemical stability</b>	The product is stable.
<b>Possibility of hazardous reaction</b>	Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	Extreme temperature and direct sunlight.
<b>Incompatible materials</b>	Strong Oxidizing Agents.
<b>Hazardous decomposition products</b>	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Mist from processing.
<b>Skin contact</b>	Skin contact.
<b>Eye contact</b>	Eye contact.
<b>Ingestion</b>	No known significant effects or critical hazards.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	No specific data.

### Information on likely routes of exposure

#### Acute Toxicity

Components	Species	Results
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<b>Skin corrosion/irritation</b>	May cause skin irritation after prolonged exposure. Prolonged exposure or repeated exposure without proper cleaning can clog pores of the skin.
<b>Serious eye damage/eye irritation</b>	Expected to be slightly irritating.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Inhalation of vapors or mists may cause irritation to the respiratory system.
<b>Skin sensitization</b>	This product is not expected to cause skin irritation.
<b>Germ cell mutagenicity</b>	Not considered a mutagenic hazard
<b>Carcinogenicity</b>	No component of this product is identified as a probable, possible, or confirmed carcinogen by IARC, NTP, Monographs, or OSHA.
<b>Reproductive toxicity</b>	No known significant effects or critical hazards.
<b>Specific target organ toxicity</b>	
<b>Single exposure</b>	Not expected to be a hazard.
<b>Repeated exposure</b>	Not expected to be a hazard.
<b>Aspiration Hazard</b>	Contains Distillates (petroleum), hydrotreated – Which is a category 1 Aspiration Hazard. The likely hood of aspirating the product in this form is very low due to the high viscosity.
<b>Chronic effects</b>	Not Classified.
<b>Further information</b>	Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and may present risks to health and the environment on disposal. Used oil should be handled with caution and skin contact should be avoided when possible.

## 12. Ecological information

### Ecotoxicity

Product/ingredient name	Results	Species	Exposure
Petroleum Distillates	Acute LC50 2,900 µg/l Fresh water	Fish - Rainbow trout, Donaldson trout	96 h

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<b>Persistence and degradability</b>	Not Available.
<b>Bio accumulative potential</b>	Not Available.
<b>Mobility in soil</b>	Liquid under most conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile.
<b>Other adverse effects</b>	No known significant effects of critical hazards.

### 13. Disposal considerations

<b>Disposal instructions</b>	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
<b>Local disposal regulations</b>	Not Applicable
<b>Hazardous waste code</b>	Not Applicable

### 14. Transportation information

**DOT** Not Regulated

**UN number**

**UN Proper Shipping Name**

**Transportation Hazard classes**

**Packing group**

**IATA** Not Regulated

**UN number**

**UN Proper Shipping Name**

**Transportation Hazard classes**

**Packing group**

**IMDG** Not Regulated

**UN number**

**UN Proper Shipping Name**

**Transportation Hazard classes**

**Packing group**

**Environmental hazards**

**Marine pollutant**

### 15. Regulatory information

**U.S. Federal regulations** TSCA 12(b) - **Chemical export notification:** None required.  
TSCA 5(a)2 - **Final significant new use rules:** Not listed  
TSCA 5(a)2 - **Proposed significant new use rules:** Not listed  
TSCA 5(e) - **Substances consent order:** Not listed

**SARA 311/312**

**Classification** Not applicable

**US state regulations**

**California Prop 65**

This product does not contain a chemical known to the State of California to cause cancer, birth defects, or other reproductive harm.

## 16. Other information, including date of preparation or last revision

**Issue Date** 12-May-2015

**Revision Date** -

**Version #** 01

**HMIS Rating** Health: 1  
Flammability: 1

Physical Hazards: 0

**Disclaimer** Oatey Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.